

## BMR 320/G

BMR 320/G is non-ionic water-based wax emulsion. Specially developed as a mould release agent for the production of brake pads, linings and clutch facings. BMR 320/G is suitable for higher temperature mouldings (up to 180°C).

### APPLICATIONS

The product contains 30% waxes and can be diluted to suit requirements. For the production of brake pads a 3% wax content should be acceptable (1 part BMR 320/G to 9 parts water). BMR 320/G can be diluted with ordinary tap water.

For new moulds use 1 part BMR 320/G to 4 parts water. Put mould through one moulding cycle without loading the mould.

(NOTE: When diluting the BMR 320/G always add the water to the emulsion. Never add the emulsion to water as it can split the emulsion making the product ineffective.

### APPLICATION INSTRUCTIONS

Application is by brush, normal spraying with an air spray gun or roller coating onto the mould surface. After application of the BMR 320/G the mould must be heated to remove all water from the surfaces before the compound mixture is filled in.

### TYPICAL PROPERTIES

Colour	Translucent, off white
Non-volatile matter, (%)	liquid
pH Value	30 (max.)
Operating temperature	±10
Flash Point (°C)	Up to 180°C
	Non-flammable

### HANDLING AND STORAGE

The BMR 320/G is protected against bacterial attack. This product is adequate for the emulsions, but not for the diluted mixtures. Protect product from frost.

### PACKAGING

20 litre drums,  
210 litre drums



CP/mg/BMR320/G – May 2016

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ISO 9001 Manufacturer  
by the SABS

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